

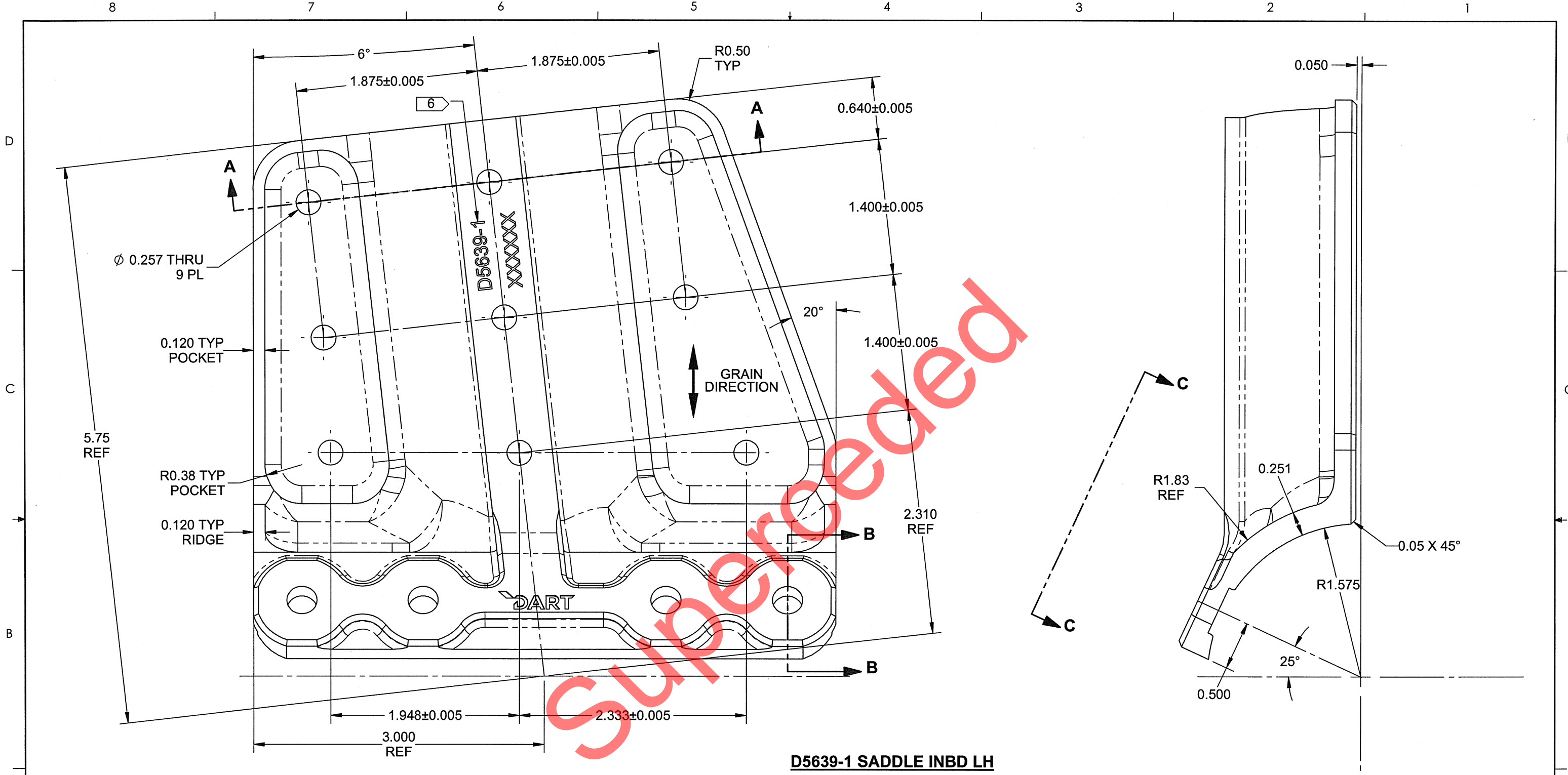
D5639-1 SADDLE INBD LH

D5639-2 SADDLE INBD RH

UNDER REVIEW
URF 19-746 19.05.28 (NO)

APPROVED

A	NEW ISSUE		ZF	18.04.23
REV.	DESCRIPTION		BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	ZF			
CHECKED	MW	DRAWING NO. D5639		REV. A
MFG. APPR.	JFS			SHEET 1 OF 5
APPROVED	NO	TITLE SADDLE INBD		SCALE
DE APPR.	CP			NTS
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D5639-1 SADDLE INBD LH

- NOTES:
- 1) MATERIAL: 7075-T7351 PER AMS-QQ-A-250/12, QQ-A-250/12, OR ASTM B209, REF DART SPEC D6101-001
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1.3.3 (FLOAT SKIDTUBE PRIMER)
PAINT GLOSS BLACK PER DART QSI 005 4.2.2.4 (FLOAT SKIDTUBE PAINT)
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5639-1" & BATCH NUMBER PER DART QSI 044 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD 0.010
 - 7) WEIGHT: 0.66 lb
 - 8) ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN TOOL RAD 0.010
 - 9) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5639-1-REVA.STP"

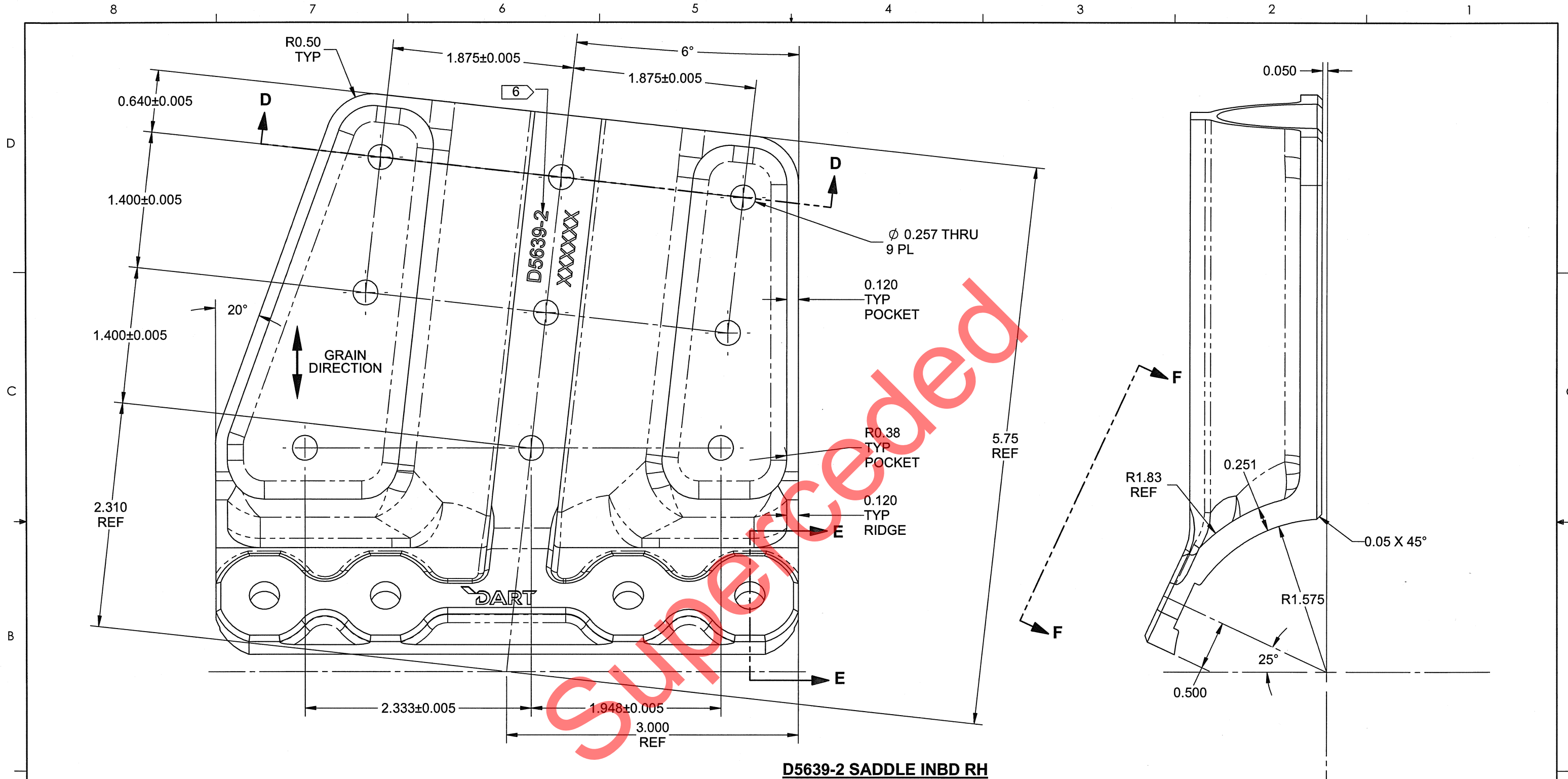
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URF 19-746 19.05.28 (NO)

APPROVED	DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	ZF		
	CHECKED	MW	DRAWING NO.	REV. A
	MFG. APPR.	JFS	D5639	SHEET 2 OF 5
	APPROVED	NO	TITLE	SCALE
	DE APPR.	CP	SADDLE INBD	NTS
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DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5639	SHEET 3 OF 5
APPROVED	NO	TITLE	SCALE
DE APPR.	CP <i>[Signature]</i>	SADDLE INBD	NTS
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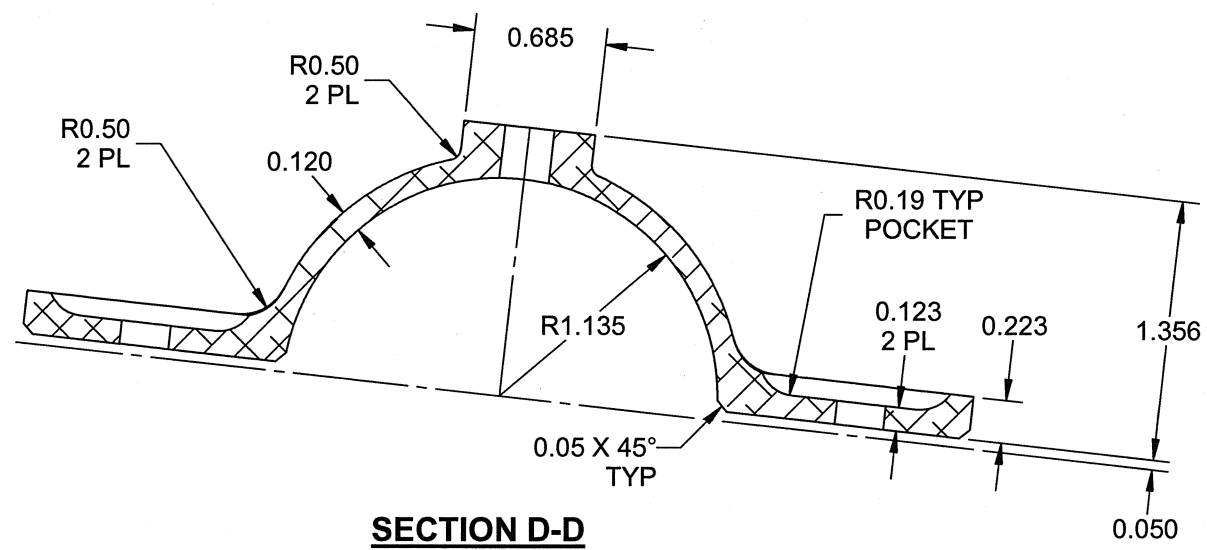


D5639-2 SADDLE INBD RH

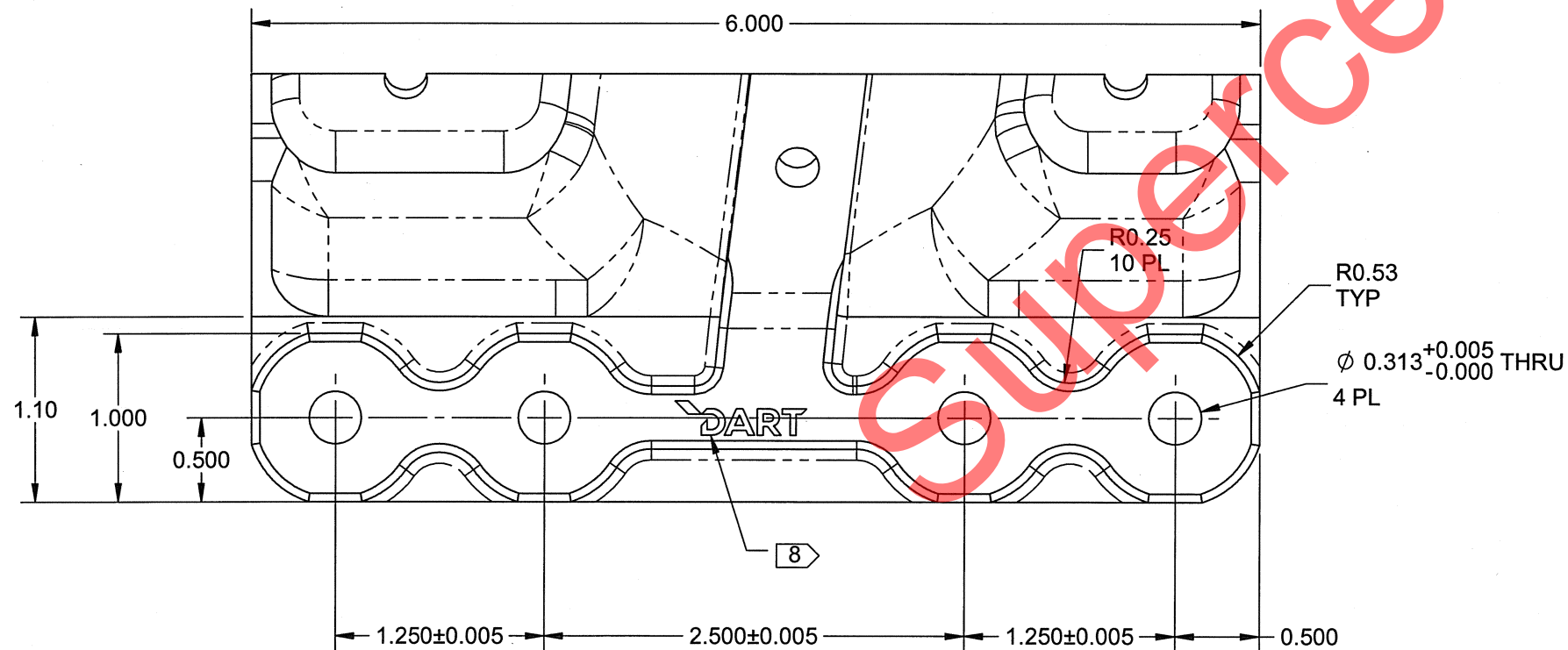
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 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1.3.3 (FLOAT SKIDTUBE PRIMER)
PAINT GLOSS BLACK PER DART QSI 005 4.2.2.4 (FLOAT SKIDTUBE PAINT)
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5639-2" & BATCH NUMBER PER DART QSI 044 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD 0.010
 - 7) WEIGHT: 0.66 lb
 - 8) ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN TOOL RAD 0.010
 - 9) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5639-2-REVA.STP"

UNDER REVIEW
URF 19-746 19.05.28 (NO)

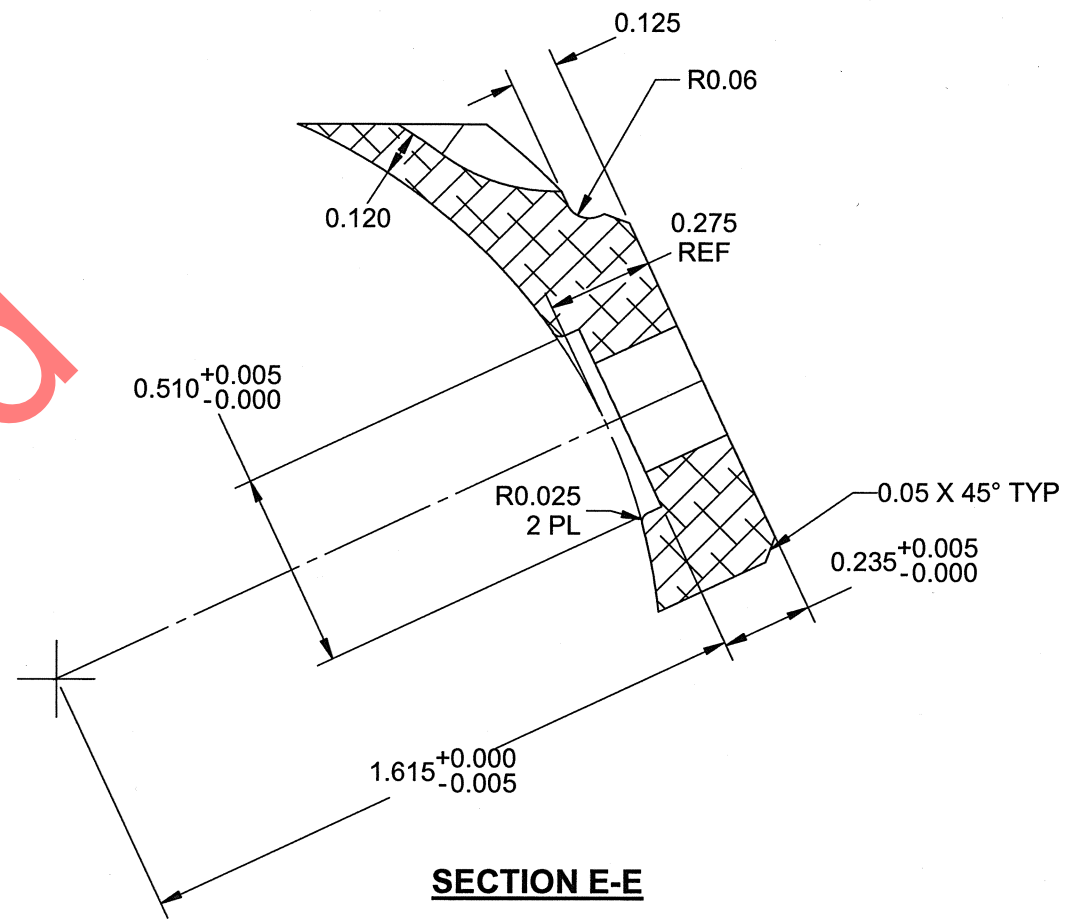
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	DRAWN	ZF		
	CHECKED	MW	DRAWING NO.	REV. A
	MFG. APPR.	JFS	D5639	SHEET 4 OF 5
	APPROVED	NO	TITLE	SCALE
	DE APPR.	CP	SADDLE INBD	NTS
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SECTION D-D



VIEW F-F



SECTION E-E

UNDER REVIEW
URF 19-746 19.05.28 (NO)

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CHECKED	MW	DRAWING NO. D5639	REV. A
MFG. APPR.	JFS	SHEET 5 OF 5	
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	SADDLE INBD	NTS
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